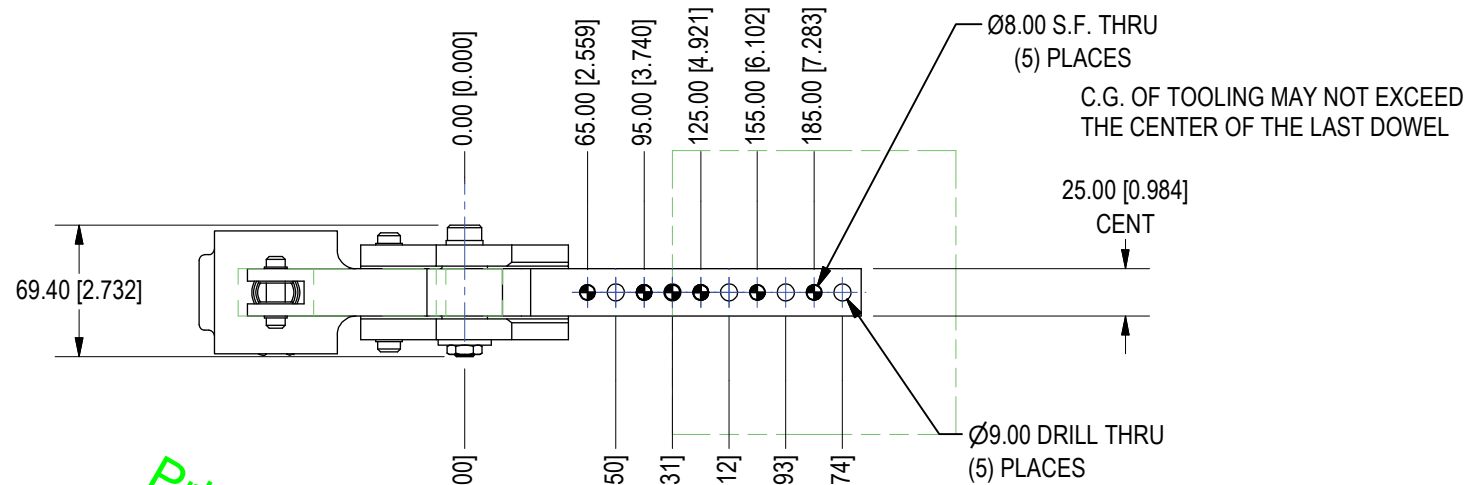
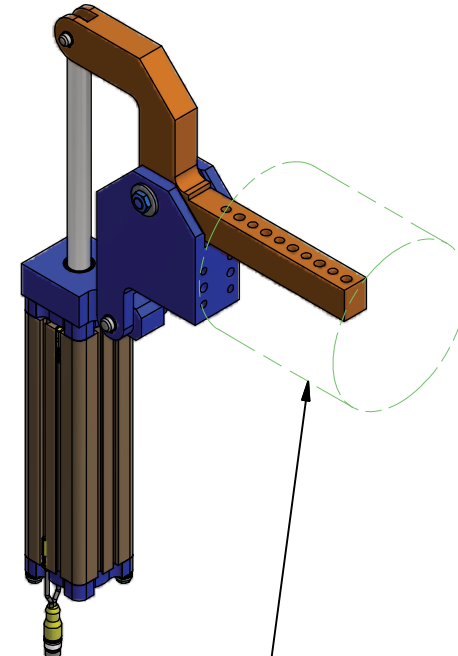


ORDER AS:S02349 -

PORT TYPE \_\_\_\_\_  
 N NPT PORTS  
 G G PORTS

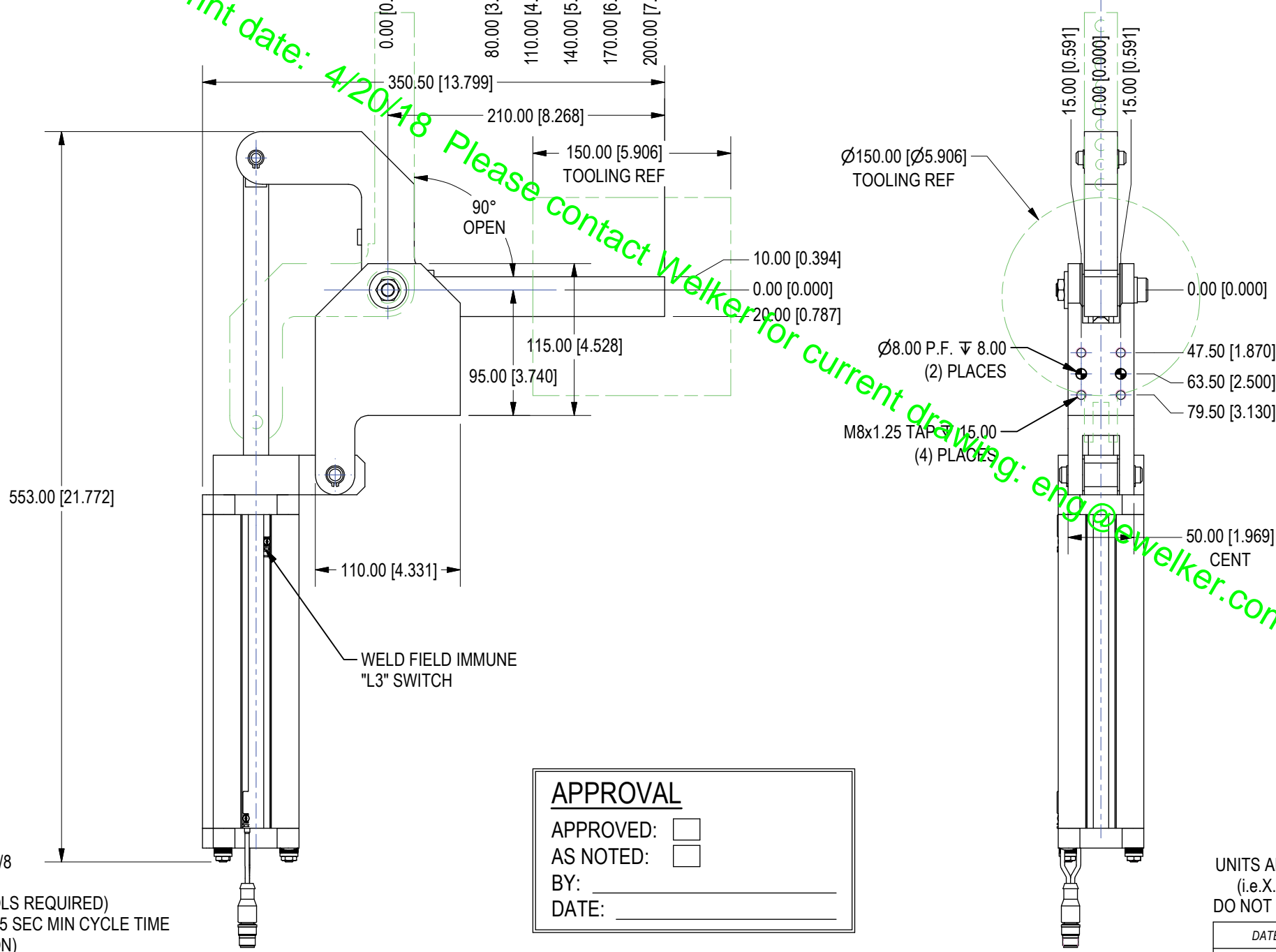
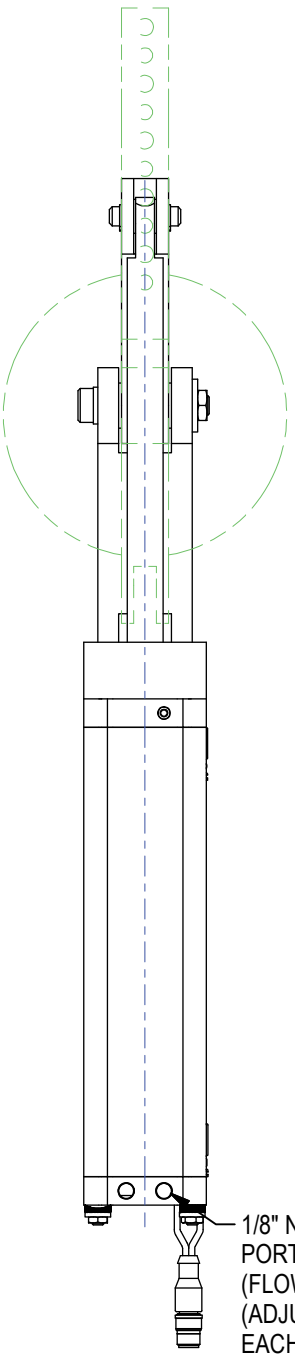


Print date: 4/20/18 Please contact Welker for current drawings: eng@welker.com



ALL TOOLING MUST BE INSIDE THE TOOLING WINDOW WITH THE C.G. NO TO EXCEED THE LAST DOWEL OF THE ARM WHEN USING FULL LENGTH

9kg MAX LOAD



**APPROVAL**

APPROVED:

AS NOTED:

BY: \_\_\_\_\_

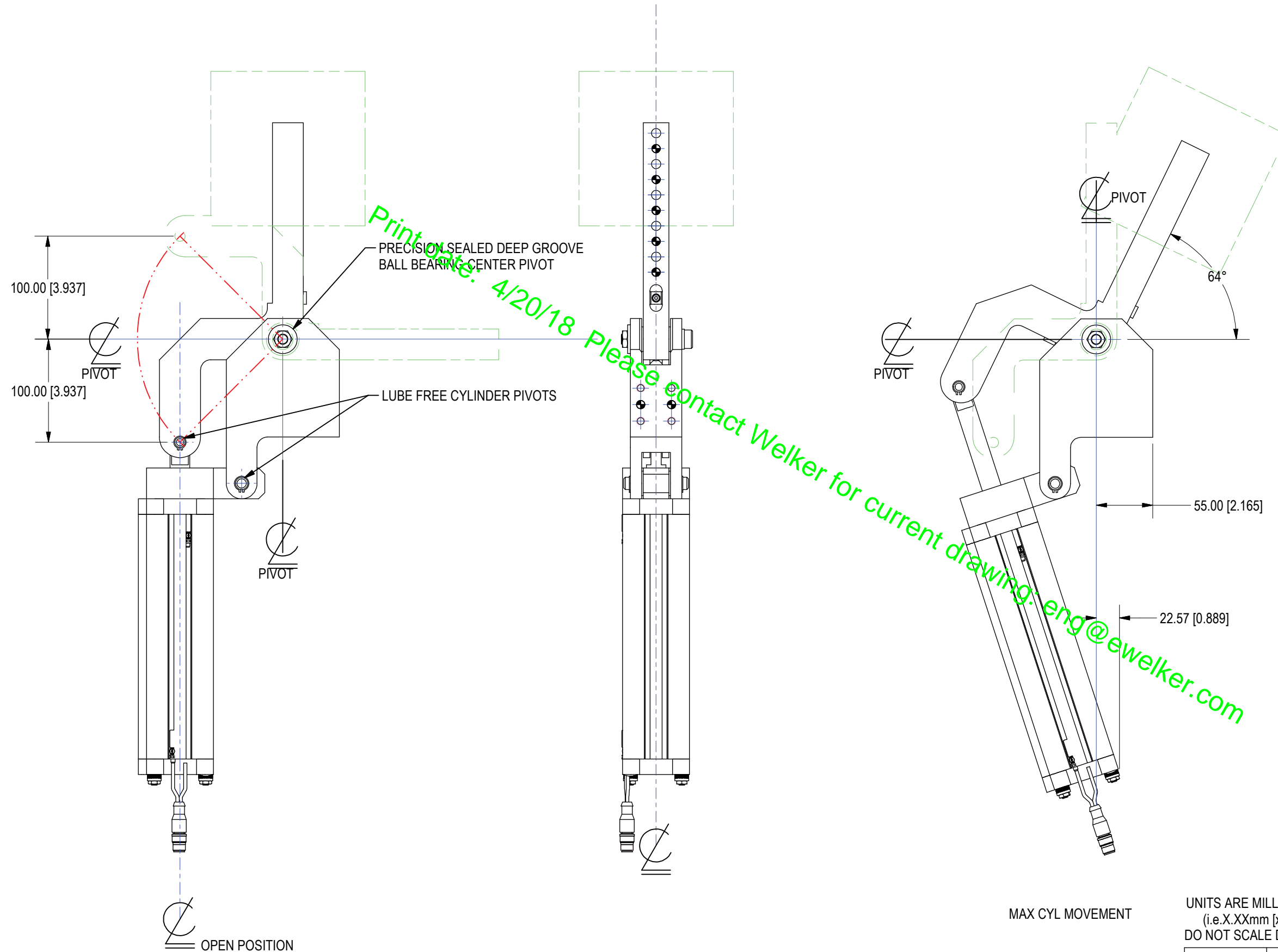
DATE: \_\_\_\_\_

UNITS ARE MILLIMETERS (i.e.X.XXmm [x.xxx"])  
 DO NOT SCALE DRAWING

SHEET 1 OF 2

<b>WELKER BEARING COMPANY</b>					
TOOL NAME BACK UP SWING BLOCK					
TEMPLATE					
DATE	STATUS	DRAWN BY	DATE	CHKD BY	ENG APPROVAL
9/16/2016	Released	KPL	9/16/2016	AMD	
SCALE		NONE		FILE NAME	S02349L01

**NOTE:**  
 THIS UNIT COMES IN ONE MODEL ONLY  
 CUSTOMER MAY CUT OFF UNUSED ARM  
 LENGTH BEFORE MOUNTING. 50 PIECE  
 PLUS ORDERS FOR SHORTER SPECIFIC ARM  
 CAN BE MANUFACTURED FOR SAME PRICE



**APPROVAL**

APPROVED:

AS NOTED:

BY: \_\_\_\_\_

DATE: \_\_\_\_\_

**SHEET 2 OF 2**

MAX CYL MOVEMENT

UNITS ARE MILLIMETERS  
 (i.e.X.XXmm [x.xxx"])  
 DO NOT SCALE DRAWING

<b>WELKER</b> BEARING COMPANY					
TOOL NAME BACK UP SWING BLOCK					
TEMPLATE					
DRAWN BY KPL	DATE 9/16/2016	CHK'D BY AMD	DATE	ENG APPROVAL	
SCALE	NONE	FILE NAME	S02349L01		

DATE	STATUS
9/16/2016	Released