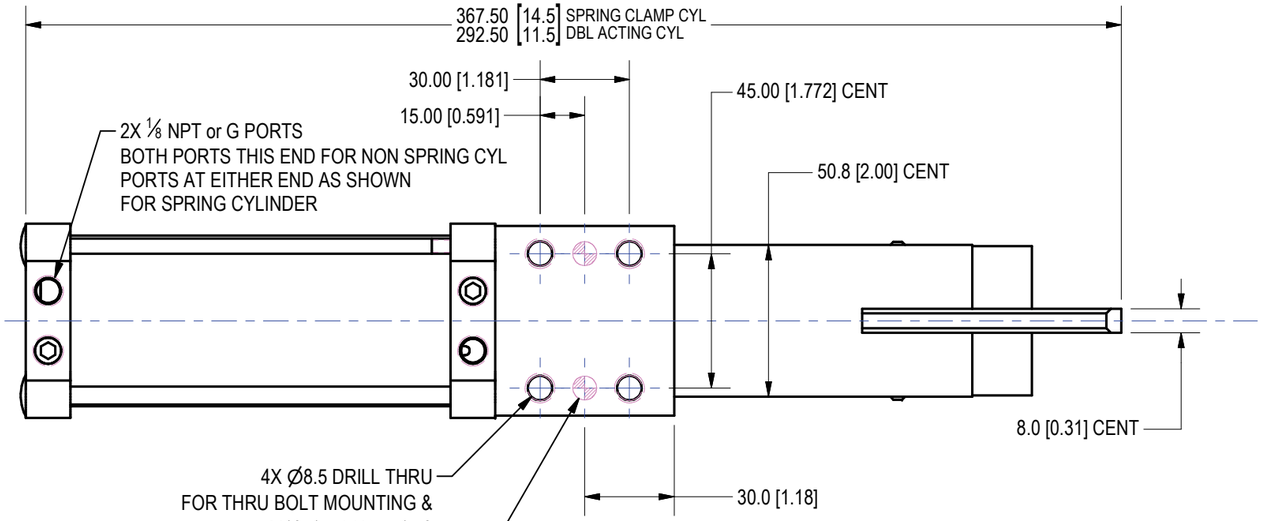
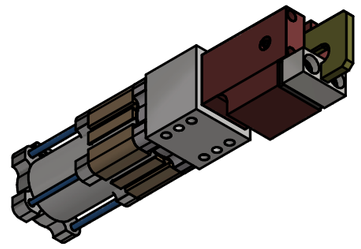




ORDERING INFORMATION

S 0 1 5 9 2 - N 1 A 1 L 3 X 0

Port Type
- N NPT Ports
- G G Ports

Port Location
- 1 "1" Shown (2, 3 or 4)

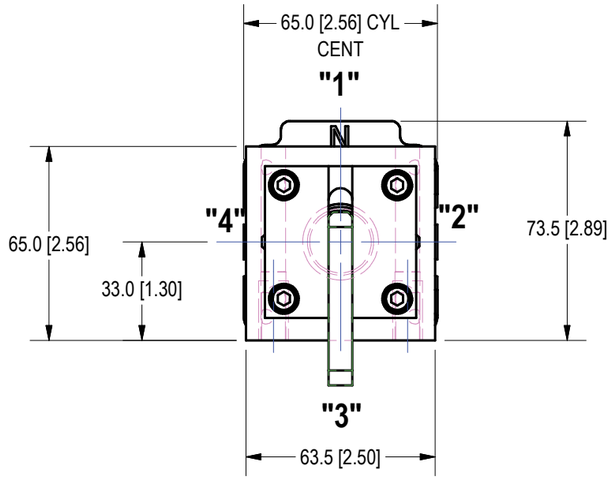
Arm Style
- A Arm Style "A" Shown

Arm Location
- 3 Arm Location "3" Shown

Cylinder Switch
- 00 No switch
- LX See Welker Cylinder Switch Chart

Spring Clamp
- X No Spring
- E Spring Clamp

Backup Option
- 0 No Backup
- 1 Backup Mount
- 2 Backup w Smart Stop
- 3 Backup w NAAMS



Switch	Part Number	Manufacturer	Description
L3	SWITCH L3* L3 switch is weld field immune, comparable to World Switches. Dual sensor switch, 1 per cylinder	Welker	4-Wire, 4-Pin, DC (PNP) M12 X 1 Quick Disconnect
L5	MK5113 Single sensor switch, 2 switches per cylinder	ifm Efector	3-Wire, 4-Pin, DC (NPN) M12 X 1 Quick Disconnect

Standard Switch Option - All other options may affect price and delivery

*Note that some mid and low frequency DC resistance applications (i.e. aluminum resistance welding applications) may cause a fault. In these applications, it is recommended that the sensor be ignore or bypassed during the welding cycle.

UNITS ARE MILLIMETERS
(i.e.X.XXmm [x.xxx"])
DO NOT SCALE DRAWING

WELKER ENGINEERED PRODUCTS

TOOL NAME	HC2 HOOK CLAMP
	TEMPLATE

DATE	REV	DRAWN BY	DATE	CHK'D BY	ENG APPROVAL
5/23/2014	1	DJH	5/23/2014	AMD	
		SCALE 1:2		FILE NAME	S01592L01